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D120-639-043
Job Sheet 198106



Part No: D120-639-043 **Job Qty:** 9 pcs
Part Name: EC120 - OEM Replacement Wearplates - Heavy-Duty Full-Length, LH

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 7/22/19 **Job Tracking No:**
Due Date: 8/26/19 **Created By:** Marie Lajeunesse
Type: SOLD **Description:** ORDER 18140
Note: IIN-D120-639 REV.B-PRELIM IPP REV A 18.11.19 NEW ISSUE RQ VERIFIED BY DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	9 pcs	8/26/19	8/26/19	0.00	0.00	Packaging 1 - 1		Oscar
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

Thu 8-22-2019



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Container No: S210586



Part: D120-639-043

Job No: 198106

Serial No/Batch: S210586

Revision: B

Inspector:

Exp Date:

Instructions: TC STC SH01-25 Issue 1 and 2
FAA STC SR013471

110 QC 4	9 pcs	8/26/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
120 Packaging 3-1 - Stock - B4B	9 pcs	8/26/19	0.00 0.00	Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
130 DC - 1 - B4B	9 pcs	8/26/19	0.00 0.00	Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
140 QC 21 - FG	9 pcs	8/26/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	

May B. DAS 75 9.80

8/29/2019

May B. 69.8

8/29/2019

12 AUG 3 0 2019

69.80

12

990

AUG 3 0 2019

Part Op 100 - pick kit
Descriptions: 110 - QC4- 100% Inspect kits for completeness
120 - Package and Identify as per PPP D120-639-043
130 - Photocopy bluefile and type labels per PPP D120-639-043 CHG 001
140 - QC21- Final Inspection - Work Order Release

011712

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5618-3	FWD Wearplate Heavy-Duty, LH	9 pcs (1 ea)	100-Packaging 1 - Pick Kit	S2063984
D5619-3	AFT Wearplate Heavy-Duty, LH/RH	9 pcs (1 ea)	100-Packaging 1 - Pick Kit	S2047924
D5632-041	MID Wearplate, LH	9 pcs (1 ea)	100-Packaging 1 - Pick Kit	S2043184

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	D5618-3	9	0	0
	D5619-3	9	0	0
	D5632-041	9	0	0
Part Specifications				
Specifications could not be found.				

Plex 7/22/19 12:56 PM Dart.lajeunesse.marie

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	QTY Affected :		MRB (QS1042)					
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: ☐		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
Completed By				Lead hand / Supervisor				QC / QA Coordinator	

32.9 PARTS LIST

Qty -011	Qty -021	Qty -031	Qty -032	Qty -033	Qty -034	Qty -041	Qty -042	Qty -043	Qty -044	Part Number	Description
X										D120-639-011	FULL LENGTH WEARPLATE KIT
	X									D120-639-021	FULL LENGTH WEARPLATE KIT
		X								D120-639-031	REPLACEMENT WEARPLATE KIT, LH
			X							D120-639-032	REPLACEMENT WEARPLATE KIT, RH
				X						D120-639-033	REPLACEMENT TRAINING WEARPLATE KIT, LH
					X					D120-639-034	REPLACEMENT TRAINING WEARPLATE KIT, RH
						X				D120-639-041	FULL LENGTH WEARPLATE KIT, LH
							X			D120-639-042	FULL LENGTH WEARPLATE KIT, RH
								X		D120-639-043	FULL LENGTH TRAINING WEARPLATE KIT, LH
									X	D120-639-044	FULL LENGTH TRAINING WEARPLATE KIT, RH
5	4									D2648-3	WEARPAD
1	1									D2656-13	WEARPLATE
1										D2656-31	WEARPLATE
1	1									D2746	WEARPLATE
	1									D4677-3	WEARPLATE
		1				1				D5618-1	FWD WEARPLATE, LH
			1				1			D5618-2	FWD WEARPLATE, RH
				1						D5618-3	FWD TRAINING WEARPLATE, LH
					1				1	D5618-4	FWD TRAINING WEARPLATE, RH
	1	1	1			1	1			D5619-1	AFT WEARPLATE
				1	1				1	D5619-3	AFT TRAINING WEARPLATE
						1		1		D5632-041	CENTER WEARPLATE, LH
							1		1	D5632-042	CENTER WEARPLATE, RH
40	32									ALS7-1032-130 or AKS7-1032-130 or ALS4-1032-130 or AKS4-1032-130	INSERT
40	32									MS27039-1-08	SCREW
40	32									NAS1149D0332J	WASHER (AN960JD10L)